# This Page Is Inserted by IFW Operations and is not a part of the Official Record

# **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

# IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

THIS PAGE BLANK (USPTO)



Europäisches **Patentamt** 

European **Patent Office** 

Office européen des brevets

Bescheinigung

Certificate

Attestation

Die angehefteten Unterlagen stimmen mit der ursprünglich eingereichten Fassung der auf dem nächsten Blatt bezeichneten europäischen Patentanmeldung überein.

The attached documents are exact copies of the European patent application conformes à la version described on the following page, as originally filed.

Les documents fixés à cette attestation sont initialement déposée de la demande de brevet européen spécifiée à la page suivante.

Patentanmeldung Nr. Patent application No. Demande de brevet n°

03008985.8

Der Präsident des Europäischen Patentamts; Im Auftrag

For the President of the European Patent Office

Le Président de l'Office européen des brevets p.o.

R C van Dijk

THIS PAGE CONK (USPTO)



Anmeldung Nr:

Application no.: (

03008985.8

Demande no:

Anmeldetag:

Date of filing:

17.04.03

Date de dépôt:

Anmelder/Applicant(s)/Demandeur(s):

Pharmaton S.A. Via Mulini 6934 Bioggio SUISSE

Bezeichnung der Erfindung/Title of the invention/Titre de l'invention: (Falls die Bezeichnung der Erfindung nicht angegeben ist, siehe Beschreibung. If no title is shown please refer to the description.
Si aucun titre n'est indiqué se referer à la description.)

Multi-vitamin and mineral supplement for pregnant women

In Anspruch genommene Prioriät(en) / Priority(ies) claimed /Priorité(s) revendiquée(s)
Staat/Tag/Aktenzeichen/State/Date/File no./Pays/Date/Numéro de dépôt:

Internationale Patentklassifikation/International Patent Classification/Classification internationale des brevets:

A61K9/00

Am Anmeldetag benannte Vertragstaaten/Contracting states designated at date of filing/Etats contractants désignées lors du dépôt:

AT BE BG CH CY CZ DE DK EE ES FI FR GB GR HU IE IT LU MC NL PT RO SE SI SK TR LI

THIS PAGE BLANK (USPTO)

10

15

Case 1/1490-prio

Pharmaton S.A.

#### MULTI-VITAMIN AND MINERAL SUPPLEMENT FOR PREGNANT WOMEN

#### BACKGROUND OF THE INVENTION

#### 1. TECHNICAL FIELD

The invention relates to pharmaceutical or dietary unit dosage form, which can be swallowed easily, consisting essentially of vitamins and minerals recommended for consumption by pregnant women, lactating women or women of childbearing potential that are attempting to become pregnant, DHA and a pharmaceutically or dietetically suitable carrier.

#### 2. BACKGROUND INFORMATION

Vitamin and mineral preparations are commonly administered to treat specific medical conditions or as general nutritional supplements. Recent studies have elucidated the important physiological roles played by vitamins and minerals, and established a correlation between deficiencies or excesses of these nutrients and the etiologies of certain disease states in humans. See, e.g., Diplock, "Antioxidant Nutrients and Disease Prevention: An Overview," Am. J. Clin. Nutr., 53:189-193 (1991); Documenta Geigy Scientific Tables, 457-497, (Diem and Cemtuer eds., 7th ed., 1975).

20

25

30

It has further become recognized that various, groups of the human population require different quantities and types of vitamins and minerals to prevent or alleviate diseases, as well as to maintain general good health. For example, it is known that pregnant women commonly require iron therapy to prevent or treat iron-deficiency anemia. Various prior patents have been directed to improving the efficacy of iron supplements for use during pregnancy. U.S. Pat. No. 4,994,283, for example, discloses nutritional mineral supplements which include iron and calcium compounds in combination with citrates or tartrates, ascorbates, and fructose. The tendency of calcium to inhibit the bioavailability of iron is said to be reduced in such compositions, so that the conjoint bioavailability of these two minerals is enhanced.

15

20

25

30

Case 1/1490-prio

U.S. Pat. No. 4,431,634 maximizes the bioavailability of iron in prenatal iron supplements by maintaining the amount of calcium compounds in the supplement at 300 mg or less and the amount of magnesium compounds at 75 mg or less per dosage unit.

Another approach to the same problem is found in U.S. Pat. No. 4,752,479, wherein a multi-vitamin and mineral dietary supplement is provided which includes (a) one or more divalent dietary mineral components such as calcium or magnesium; and (b) a bioavailable iron component, present in a controlled release form and adapted to be released in a controlled manner in the gastrointestinal tract.

U.S. Pat. No. 4,710,387 discloses a nutritional supplement preparation for pregnant and breast-feeding women which contains 10-20% by weight of protein, 16-28% by weight of fat, 43-65% by weight carbohydrates, and at most 3.5% by weight of moisture, minerals, trace elements and vitamins.

Despite the foregoing efforts to improve vitamin and mineral supplementation for pregnant women, conventional prenatal supplements exhibit several deficiencies. One notable problem is that due to the high amount of calcium and the comparably high amount of vitamins the dosage form becomes very voluminous and hard to swallow especially for pregnant women.

The US Patent Application US 20010102330 A1 provides food bars for consumption by pregnant women containing one or more vitamins and/or minerals, and one or more anticonstipation and regularity-maintaining agents, which in addition may contain DHA.

Morning sickness generally causes a loss of appetite and a feeling of nausea, and is experienced by a significant number of pregnant women. Because they experience morning sickness, and because the pills and/or food bars that contain a high dose of recommended prenatal vitamins and minerals generally are very large in size, many pregnant women are often reluctant to take their prenatal vitamin and mineral pills or food bars. Further, when they do take these pills or food bars, these pregnant women often experience difficulty

pharmaceutically or dietetically suitable carrier do overcome the above mentioned disadvantages of the known multi-vitamin and mineral supplements for pregnant women.

- Accordingly the invention relates to a pharmaceutical or dietary unit dosage form, which can be swallowed easily, consisting essentially of (a) vitamins and minerals recommended for consumption by pregnant women, lactating women or women of childbearing potential that are attempting to become pregnant, (b) DHA, and (c) a pharmaceutically or dietetically suitable carrier.
- 10 Furthermore, the invention relates to a method of supplementing the dietary needs of a pregnant woman, a lactating woman or a woman of childbearing potential who is attempting to become pregnant, said method comprising administering to the woman a dietary supplementing amount of such a pharmaceutical or dietary unit dosage form.
- Moreover, the invention relates to use of such a pharmaceutical or dietary unit dosage form, for the preparation of a pharmaceutical or dietary composition for supplementing the dietary needs of a pregnant woman, a lactating woman or a woman of childbearing potential who is attempting to become pregnant.

20

## DETAILED DESCRIPTION OF THE INVENTION

The present invention may be understood more readily by reference to the following detailed description of the preferred embodiments of the invention, and to the example included therein.

25

The term "pharmaceutical dosage form" means a composition, which is suitable for prescription and OTC medicaments, and which are available from doctors, in chemist's shop or in drugstores, only.

30

swallowing and retaining them. Problems, thus, arise concerning patient compliance (the daily consumption of vitamin and mineral supplements), maintaining or enhancing the health of pregnant woman, and the absorption of the quantity of vitamins and minerals that are associated with proper fetal development.

5

Moreover, during morning sickness pregnant women prefer to swallow capsules, pills or tablets than eating a food bar. The intake of a food bar requires that the bar is chewed by the woman; chewing the bar women feel the taste and this will usually have a negative impact on the nausea originated by the morning sickness.

10

15

Morning sickness generally occurs most frequently during the first trimester of pregnancy. Defects in the neural tube of a developing fetus (spina bifida) can also occur during the first trimester of pregnancy, for example, during the first month of gestation, before a woman may have become aware of her pregnancy. These defects are known to be linked to an inadequate intake of folic acid. It is well known that folic acid prevents neural tube defects. Thus, folic acid should be consumed in sufficient quantities by women of child-bearing ages. Folic acid has also been shown to have beneficial cardiac effects, and to decrease the risk of cervical dysplasia.

20

25

30

Moreover, the vitamin and mineral preparations available up to now for pregnant women do not provide any active ingredient to improve foetus' healthy brain development and eye sight.

It would therefore be desirable to provide a prenatal multi-vitamin and mineral supplement which overcomes the aforementioned deficiencies of the prior art.

## BRIEF SUMMARY OF THE INVENTION

It has now surprisingly been found that a pharmaceutical or dietary unit dosage form, which can be swallowed easily, consisting essentially of (a) vitamins and minerals recommended for consumption by pregnant women, lactating women or women of childbearing potential that are attempting to become pregnant, (b) DHA, and (c) a

50% gelatin, and most preferably from about 40% to about 50% gelatin. The gelatin can be of Type & Type B, or a mixture thereof with bloom numbers ranging from about 60 to about 300.

A plasticizer is another component of the soft gelatin shells of the instant invention. One or more plasticizers is incorporated to produce a soft gelatin shell. The soft gelatin thus obtained has the required flexibility characteristics for use as an encapsulation agent.

Useful plasticizers of the present invention include glycerin, sorbitan, sorbitol, or similar low molecular weight polyols, and mixtures thereof.

10

The shell of the present invention, as initially prepared, generally comprises from about 10% to about 35% plasticizer, preferably from about 10% to about 25% plasticizer, and most preferably from about 10% to about 20% plasticizer. A preferred plasticizer useful in the present invention is glycerin.

15

The soft gelatin shells of the instant invention also comprise water. Without being limited by theory, the water is believed to aid in the rapid dissolution or rupture of the soft gelatin shell upon contact with the gastrointestinal fluids encountered in the body.

20

The shell of the present invention, as initially prepared, generally comprises from about 15% to about 50% water, more preferably from about 25% to about 40% water, and most preferably from about 30% to about 40% water.

25

30

Other optional components which can be incorporated into the soft gelatin shells include colorings including color coatings, flavorings, preservatives, anti-oxidants, essences, and other aesthetically pleasing components.

The compositions of the present invention can be encapsulated within any conventional soft gelatin shell that is capable of substantially containing the composition for a reasonable period of time. The soft gelatin shells of the instant invention can be prepared by combining appropriate amounts of gelatin, water, plasticizer, and any optional

The term "dietary dosage form" means a composition, which is for supplementing the regular food intake with additional nutritional elements to enhance quality of life, and which are freely available without prescription in groceries or super market, but not only in drugstores.

5

10

Preferred is a pharmaceutical or dietary dosage form which is formulated in the form of capsules, tablets, beads or lozenges, in particular as soft shell capsules or tablets.

Pre-selected amounts of the composition of the present invention containing vitamin(s) (a1), minerals (a2) and DHA(b) are preferably encapsulated in a soft gelatin including bovine, porcine, vegetable and succinylated gelatin shell. Optionally, the soft gelatin shell is essentially transparent so as to enhance the aesthetic qualities of the capsule. The soft gelatin shells as a rule comprise the following essential, as well as optional, components.

- Gelatin is an essential component of the soft gelatin shells of the instant invention. The starting gelatin material used in the manufacture of soft capsules is obtained by the partial hydrolysis of collagenous material, such as the skin, white connective tissues, or bones of animals. Gelatin material can be classified as Type A gelatin, which is obtained from the acid-processing of porcine skins and exhibits an iso-electric point between pH 7 and pH 9; and Type B gelatin, which is obtained from the alkaline-processing of bone and animal (bovine) skins and exhibits an isoelectric point between pH 4.7 and pH 5.2. Blends of Type A and Type B gelatins can be used to obtain a gelatin with the requisite viscosity and bloom strength characteristics for capsule manufacture. Gelatin suitable for capsule manufacture is commercially available from the Sigma Chemical Company, St. Louis, Mo.
- 25 For a general description of gelatin and gelatin-based capsules, see Remington's Pharmaceutical Sciences, 16th ed., Mack Publishing Company, Easton, Pa. (1980), page 1245 and pages 1576-1582; and U.S. Pat. No. 4,935,243, to Borkan et at., issued Jun. 19, 1990; these two references being incorporated herein by reference in their entirety.
- The soft gelatin shell of the capsules of the instant invention, as initially prepared, comprises from about 20% to about 60% gelatin, more preferably from about 25% to about

15

20

25

Case 1/1490-prio

Sultable excipients which may be incorporated include lubricants, for example magnesium stearate and stearic acid; disintegrants, for example cellulose derivatives; starches; binders, for example modified starches, polyvinylpyrrolidones and cellulose derivatives; glidants, for example colloidol silicas; compression aids, for example cellulose derivatives; as well as preservatives, suspending agents, wetting agents, flavoring agents, bulking agents, adhesives, coloring agents, sweetening agents appropriate to their form.

Suitably when the composition is in a tablet form, the composition will further comprise a film coat, e. g. hydroxypropylmethylcellulose (HPMC). Suitably the film coat is a transparent film coat, although an opaque film coat e. g. as obtained when using a film coat material in combination with an opacifier or a pigment such as titanium dioxide, a lake or a dye, may also be used. Advantageously it has been found that the inclusion of an opaque film coat minimizes tablet discoloration, which may occur on long-term storage of the tablet. Discoloration may also be avoided by incorporating a coloring agent into the tablet core. Suitably such tablets may also be film-coated, e. g. if desired for aesthetic purposes and/or to aid swallowing.

The combined active ingredients are mixed with the excipients of the tablet core and compressed on a suitable tablet press.

The compression forces which are needed to produce tablets of suitable breaking resistance and hence with the required breakdown times are dependent on the shapes and sizes of the punching tools used. Compression forces in the range from 2 - 20 kN are preferred. Higher compression forces may lead to tablets with a delayed released of the active substances (i) to (iv). Lower compression forces may produce mechanically unstable tablets. The tablet cores may have different shapes; the preferred shapes are round biplanar or biconvex and oval or oblong forms.

20

Case 1/1490-prio

components in a suitable vessel and agitating and/or stirring while heating to about 65 °C. until a uniform solution is obtained. This soft gelatin shell preparation can then be used for encapsulating the desired quantity of the fill composition employing standard encapsulation methodology to produce one-piece, hermetically-sealed, soft gelatin capsules. The gelatin capsules are formed into the desired shape and size so that they can be readily swallowed. The soft gelatin capsules of the instant invention are of a suitable size for easy swallowing and typically contain from about 100 mg to about 2000 mg of the active composition. Soft gelatin capsules and encapsulation methods are described in P. K. Wilkinson et at., "Softgels: Manufacturing Considerations", Drugs and the Pharmaceutical Sciences, 41 (Specialized Drug Delivery Systems), P. Tyle, Ed. (Marcel Dekker, Inc., New York, 1990) pp.409-449; F. S. Horn et at., "Capsules, Soft", Encyclopedia of Pharmaceutical Technology, vol. 2, J. Swarbrick and J. C. Boylan, eds. (Marcel Dekker, Inc., New York, 1990) pp. 269-284; M. S. Patel et at., "Advances in Softgel Formulation Technology", Manufacturing Chemist, vol. 60, no. 7, pp. 26-28 (July 1989); M. S. Patel et al., "Softgel Technology", Manufacturing Chemist, vol. 60, no. 8, pp. 47-49 (August 1989); R. F. Jimerson, "Softgel (Soft Gelatin Capsule) Update", Drug Development and Industrial Pharmacy (Interphex '86 Conference), vol. 12, no. 8 & 9, pp. 1133-1144 (1986); and W. R. Ebert, "Soft Elastic Gelatin Capsules: A Unique Dosage Form", Pharmaceutical Technology, vol. 1, no. 5, pp. 44-50 (1977); these references are incorporated by reference herein in their entirety. The resulting soft gelatin capsule is soluble in water and in gatrointestinal fluids. Upon swallowing the capsule, the gelatin shell rapidly dissolves or ruptures in the gastrointestinal tract thereby introducing the pharmaceutical actives from the liquid core into the physiological system.

- Preferably the capsules have an oblong shape to facilitate swallowing. In the case of a capsule containing 300 to 700 mg of the combined active ingredients an oblong capsule may be about 10-28 mm, preferably 20-26 mm, in particular about 25 mm long and have a diameter of about 5 to 11 mm, preferably 6-10 mm, in particular 8-9 mm.
- Tablets of the invention will generally contain at least one pharmaceutically or dietary acceptable excipient conventionally used in the art of solid dosage form formulation.

15

20

25

30

Case 1/1490-prio

Vitamin  $B_1$ , Vitamin  $B_2$ , Vitamin  $B_6$ , Vitamin  $B_{12}$ , Vitamin C, Vitamin  $D_3$ , Vitamin E, Folic Acid, Biotin and Niacinamide.

Furthermore preferred are dosage forms, which contain at least one mineral selected from the group consisting of Chromium, Copper, Iron, Iodine, Molybdenum, Selenium, Zinc and Magnesium, in particular such dosage forms, in which the mixture of minerals consists of Chromium, Copper, Iron, Iodine, Molybdenum, Selenium, Zinc and Magnesium.

Pre-mixes containing vitamins and minerals recommended for pregnant women, lactating women and women having childbearing potential that are attempting to become pregnant that may be employed to produce the unit dosage form of the present invention may be obtained from Watson Foods Co., Inc. under Watson Code WT-6061A.

The dosage forms of the invention may be formulated using any pharmaceuticallyacceptable forms of the vitamins and/or minerals described above, including their salts, which are known by those of skill in the art. For example, useful pharmaceuticallyacceptable calcium compounds include any of the well-known calcium supplements, such as Calcium Carbonate, Calcium Sulfate, Calcium Oxide, Calcium Hydroxide, Calcium 🐣 Apatite, Calcium Citrate-Malate, Bone Meal, Oyster Shell, Calcium Gluconate, Calcium Lactate, Calcium Phosphate, Calcium Levulinate, and the like. An instantly soluble calcium preparation that is composed of organic calcium salts, that is suitable for mineral fortification of food products, and that is known as Instant Calcium, is available from Flavor-Savor, Inc. (Franklin Park, Ill.). This product is generally odorless, tasteless and colorless when dissolved in either cold or hot water, and provides about 10% of the calcium Recommended Daily Allowance per 1 gram. Pharmaceutically-acceptable magnesium compounds include Magnesium Stearate, Magnesium Carbonate, Magnesium Oxide, Magnesium Hydroxide and Magnesium Sulfate, Pharmaceutically-acceptable iron compounds include any of the well-known Iron II (ferrous) or Iron III (ferric) supplements, such as Ferrous Sulfate, Ferric Chloride, Ferrous Gluconate, Ferrous Lactate, Ferrous Tartrate, Iron-Sugar-Carboxylate complexes, Ferrous Furnarate, Ferrous Succinate, Ferrous

The coating solution is prepared by mixing the film-forming agent with the colouring materials and a plasticizer in water. Using a suitable coating pan the film-coating solution is applied on to the tablet cores.

Preferably the tablets have an oblong shape to facilitate swallowing. In the case of a film-coated tablet containing 300 to 700 mg of the combined active ingrdients an oblong tablet may be about 10-20 mm long and have a width of about 5 to 10 mm.

As a rule the tablets according to the present invention contain lower amounts of DHA (b)
than the capsules due to the oily nature of DHA.

A wide variety of vitamins and minerals that are safe for consumption by pregnant women, lactating women or women having childbearing potential that are attempting to become pregnant may be used in the dosage form of the invention in varying quantities. These vitamins and minerals include, for example, Vitamin A or beta-carotene, Vitamin  $\mathbf{B}_1$  (as 15 Thiamin or Thiamin mononitrate), Vitamin  $B_2$  (as Riboflavin), Vitamin  $B_3$  (as Niacin), Vitamin B6 (as Pyridoxine or Pyridoxine hydrochloride), Vitamin B9 (Folic Acid), Vitamin B<sub>12</sub> (cyanocobalamine), Vitamin H (Biotin), Vitamin C (Ascorbic Acid), Vitamin D, Vitamin E (as dl-Alpha Acetate), Vitamin K, Folacin, Niacinamide, Tocopheryl, Calcium (as Calcium Carbonate), Iron (as Ferrous Fumarate), Phosphorus, Pantothenic Acid (as 20 Calcium Pantothenate), Iodine (as Potassium Iodide), Magnesium (as Magnesium Oxide), Zinc (as Zinc Oxide), Selenium (as Sodium Selenate), Copper (as Cupric Oxide), Manganese (as Manganese Sulfate), Chromium (as Chromium Chloride), Molybdenum (as Sodium Molybdate), Choline, Fluoride, Chloride, Potassium, Sodium, and mixtures thereof. Such vitamins and minerals are commercially available from sources known by 25 those of skill in the art, such as Hoffmann-LaRoche Inc. (Nutley, N.J.).

Preferably the dosage form according to the invention contains at least one vitamin selected from the group consisting of β-carotene, Vitamin B<sub>1</sub>, Vitamin B<sub>2</sub>, Vitamin B<sub>6</sub>,
 Vitamin B<sub>12</sub>, Vitamin C, Vitamin D<sub>3</sub>, Vitamin B, Folic Acid, Biotin and Niacinamide, in particular such dosage forms, in which the multivitamin mixture consists of β-carotene,

invention in an amount ranging from about 10 to about 300 mg, with about 100 to 200 mg being preferred, and about 150 mg being most preferred for pregnant women, lactating women, and women having childbearing potential that are attempting to become pregnant.

A wide variety of fats and oils can be employed as carriers of DHA (b). These fats or oils include, for example, olive oil, canola oil, palm oil, coconut oil, sunflower oil, peanut oil, vegetable oil, lecithin, fish oil, cotton seed oil, soybean oil, lard, monoglycerides, diglycerides, butter, margarine, and other animal, vegetable, and marine fats, and milk fats, waxes such as beeswax, which are commercially available from sources known by those of skill in the art, and mixtures thereof. Vegetable oil is the preferred fat for use in the food bars of the invention.

Particularly preferred are dosage forms according to the invention consisting essentially of

- (a1) a multi-vitamin mixture consisting of β-carotene, Vitamin B<sub>1</sub>, Vitamin B<sub>2</sub>,
   Vitamin B<sub>6</sub>, Vitamin B<sub>12</sub>, Vitamin C, Vitamin D<sub>3</sub>, Vitamin E, Folic Acid, Biotin and Niacinamide;
  - (a2) a mineral mixture consisting of Chromium, Copper, Iron, Iodine, Molybdenum, Selenium, Zinc and Magnesium;
    - (b) DHA; and

20

25

30

(c) a pharmaceutically or dietetically suitable carrier.

More preferred is a dosage form according to the invention consisting essentially of

- (a1) 100 to 160 mg of a multi-vitamin mixture consisting of β-carotene, Vitamin B<sub>1</sub>, Vitamin B<sub>2</sub>, Vitamin B<sub>6</sub>, Vitamin B<sub>12</sub>, Vitamin C, Vitamin D<sub>3</sub>, Vitamin E, Folic Acid, Biotin and Niacinamide;
- (a2) 60 to 120 mg a mineral mixture consisting of Chromium, Copper, Iron, Iodine, Molybdenum, Selenium, Zinc and Magnesium;
  - (b) 100 to 200 mg of DHA; and
  - (c) a pharmaceutically or dieterically suitable carrier.

Most preferred is a dosage form according to the invention consisting essentially of

10

15

20

Case 1/1490-prio

Glutamate, Ferrous Citrate, Ferrous Pyrophosphate, Ferrous Cholinisocitrate, Ferrous Carbonate, and the like.

The vitamins and/or minerals used to prepare the dosage forms of the invention may be microencapsulated in a coating of fat, microcrystalline cellulose or similar material in order to prevent their degradation under various conditions.

The vitamins and/or minerals that are employed in the dosage form of the invention are those that are recommended for consumption by pregnant women, lactating women or women having childbearing potential that are attempting to become pregnant. These vitamins and minerals are employed in an amount that is effective for enhancing the nutrition of pregnant women, lactating women or women having childbearing potential that are attempting to become pregnant, or of their developing fetuses or babies. This quantity will vary depending upon the particular vitamins and/or minerals chosen for use, but generally ranges from about 25 to about 80 weight percent of the total weight of the dosage form, and preferably ranges from about 30 to about 70 weight percent, with about 35 weight percent being most preferred.

Each dosage form may contain one or more of the above vitamins and/or minerals in any quantity that is safe for consumption by pregnant women, lactating women or women having childbearing potential that are attempting to become pregnant (i.e., a quantity that would not cause harm to the woman consuming the food bar, or to her developing fetus or breast-feeding baby). Set forth hereinbelow are the approximate preferred ranges of the daily quantities of the various vitamins and minerals that may generally be used in one food bar (or divided between more than one food bar for consumption during a one-day period) for pregnant women, lactating women or women having childbearing potential that are attempting to become pregnant (from about one quantity to about another quantity), as well as more preferred ranges, and the most preferred quantities.

DHA (docosahexaenoic acid) is a long-chain fatty acid that is necessary for brain and eye development in children, and is included as an ingredient of the dosage form of the

Ascorbic acid (Vitamin C)	114.75 mg
Cholecalciferol (Vitamin D3)	5.75 µg (230 IU)
d,l-a-Tocopherol acetate (Vitamin E)	24.59 mg
Folic acid	720 µg
Biotin	31.5 µg
Nicotinamide (Niacin, Vitamin PP)	18.9 mg
Chromium	30 μg
as Chromium chloride hexahydrate	153.6 μg
Copper	1000 μg
as Copper (II sulphate), dried	2510 μg
Iron	27.0 mg
as Ironfumarate	83.7mg
Iodine	200 μg
as Potassium Iodide	260 µg
Molybdenum	50 μg
as Sodium molybdate dihydrate	126.0 µg
Selenium	60 μg
as Sodium selenite dried	133.2 μg
Zinc	11 mg
as Zinc sulphate monohydrate	30.25 mg
Magnesium	10 mg
as Magnesium sulphate dried	71.0 mg
DHA	150 mg
as DHA Oil 50%	300 mg

The ingredients are mixed and encapsulated into gelatine, water and a plasticifier to form oblong soft gelatine capsules having the following dimensions:

Diameter:

7 to 11, preferably 8 to 9 mm;

5 Length:

21 to 26, preferably about 25 mm

- (a1) a multi-vitamin mixture consisting of 1.5 to 2.5 mg of  $\beta$ -carotene, 1.0 to 1.8 of mg Vitamin  $B_1$ , 1.0 to 1.8 mg of Vitamin  $B_2$ , 1.5 to 2.5 mg of Vitamin  $B_6$ , 1.0 to 5.0  $\mu$ g of Vitamin  $B_{12}$ , 60 to 110 mg of Vitamin C, Vitamin  $D_3$ , 15 to 30 mg of Vitamin B, 200 to 1000  $\mu$ g of Folic Acid, 10 to 100  $\mu$ g of Biotin and 10 to 40 mg of Niacinamide;
- (a2) a mineral mixture consisting of 10 to 50  $\mu$ g of Chromium, 0.5 to 1.5 mg of Copper, 10 to 50 mg of Iron, 50 to 500  $\mu$ g of Iodine, 10 to 100  $\mu$ g of Molybdenum, 10 to 100  $\mu$ g of Selenium, 5 to 20 mg of Zinc and 1 to 100 mg of Magnesium;
  - (b) 100 to 200 mg, in particular about 150 mg of DHA; and
  - (c) a pharmaceutically or dietetically suitable carrier.

10

5

Procedures by way of example for preparing the dosage form according to the invention will be described in more detail hereinafter. The example which follows serves solely as a detailed illustration without restricting the subject matter of the invention.

# 15 Example 1

Soft capsules

Soft gelatine capsules are prepared containing the following active ingredients:

Components	Effective amount / caps.
Active ingredients	
B -Carotene	2.8 mg
as 30% suspension	9.338 mg
Thiamine mononitrate (Vitamin B1)	1.75 mg
Riboflavin (Vitamin B2)	1.68 mg
Pyridaxine hydrochloride (Vitamin B6)	2.09 mg
Cyanocobalamin	2.99 μg
as Cyanocobalamin 0.1% with Mannitol	2.99 mg

5.22/24

## Case 1/1490-prio

- **(b)** DHA: and
- (c) a pharmaceutically or dietetically suitable carrier.

BI A PATENTE 6132 774377

- A pharmaceutical or dietary unit dosage form according to any one of the 5 6. preceding claims consisting essentially of
  - 100 to 160 mg of a multi-vitamin mixture consisting of β-carotene, Vitamin B<sub>1</sub>, Vitamin B<sub>2</sub>, Vitamin B<sub>6</sub>, Vitamin B<sub>12</sub>, Vitamin C, Vitamin D<sub>3</sub>, Vitamin E, Folic Acid, Biotin and Niacinamide;
- 60 to 120 mg of a mineral mixture consisting of Chromium, Copper, Iron. 10 (a2)Iodine, Selenium, Molybdenum, Zinc and Magnesium;
  - **(b)** 100 to 200 mg of DHA; and
  - (c) a pharmaceutically or dietetically suitable carrier.

15

20

25

- A pharmaceutical or dietary unit dosage form according to any one of the 7. preceding claims consisting essentially of
- a multi-vitamin mixture consisting of 1.5 to 2.5 mg of  $\beta$ -carotene, 1.0 to 1.8 of mg Vitamin  $B_1$ , 1.0 to 1.8 mg of Vitamin  $B_2$ , 1.5 to 2.5 mg of Vitamin  $B_6$ , 1.0 to 5.0  $\mu g$ of Vitamin  $B_{12}$ , 60 to 110 mg of Vitamin C, Vitamin  $D_3$ , 15 to 30 mg of Vitamin E, 200 to 1000 μg of Folic Acid, 10 to 100 μg of Biotin and 10 to 40 mg of Niacinamide;
- (a2)a mineral mixture consisting of 10 to 50  $\mu$ g of Chromium, 0.5 to 1.5 mg of Copper, 10 to 50 mg of Iron, 50 to 500  $\mu$ g of Iodine, 10 to 100  $\mu$ g of Molybdenum, 10 to 100 µg of Selenium, 5 to 20 mg of Zinc and 1 to 100 mg of Magnesium;
  - **(b)** 100 to 200 mg of DHA; and
  - (c) a pharmaceutically or dietetically suitable carrier.
- A method of supplementing the dietary needs of a pregnant woman, a 8. lactating woman or a woman of childbearing potential who is attempting to become 30 pregnant, said method comprising administering to the woman a dietary supplementing

#### CLAIMS:

5

- 1. A pharmaceutical or dietary unit dosage form, which can be swallowed easily, consisting essentially of (a) vitamins and minerals recommended for consumption by pregnant women, lactating women or women of childbearing potential that are attempting to become pregnant, (b) DHA, and (c) a pharmaceutically or dietetically suitable carrier.
- 2. A pharmaceutical or dietary unit dosage form according to claim 1, which is in the form of capsules, tablets, beads or lozenges.
- 3. A pharmaceutical or dietary unit dosage form according to claim 1 or 2, wherein the vitamins are selected from the group consisting of β-carotene, Vitamin B<sub>1</sub>, Vitamin B<sub>2</sub>, Vitamin B<sub>6</sub>, Vitamin B<sub>12</sub>, Vitamin C, Vitamin D<sub>3</sub>, Vitamin E, Folic Acid, Biotin and Niacinamide.
- 4. A pharmaceutical or dietary unit dosage form according to any one of the preceding claims, wherein the minerals are selected from the group consisting of Chromium, Copper, Iron, Iodine, Molybdenum, Selenium, Zinc and Magnesium.
- 25 5. A pharmaceutical or dietary unit dosage form according to any one of the preceding claims consisting essentially of
  - (a1) a multi-vitamin mixture consisting of  $\beta$ -carotene, Vitamin  $B_1$ , Vitamin  $B_2$ , Vitamin  $B_6$ , Vitamin  $B_{12}$ , Vitamin C, Vitamin  $D_3$ , Vitamin B, Folic Acid, Biotin and Niacinamide;
- 30 (a2) a mineral mixture consisting of Chromium, Copper, Iron, Iodine, Molyhdenum, Zinc, Magnesium and optionally Selenium;

### **ABSTRACT**

The invention relates to pharmaceutical or dietary unit dosage form, which can be swallowed easily, consisting essentially of vitamins and minerals recommended for consumption by pregnant women, lactating women or women of childbearing potential that are attempting to become pregnant, DHA and a pharmaceutically or dietetically suitable carrier.

amount of a pharmaceutical or dietary unit dosage form according to any one of the preceding claims.

9. Use of a pharmaceutical or dietary unit dosage form according to any one of claims 1 to 7, for the preparation of a pharmaceutical or dietary composition for supplementing the dietary needs of a pregnant woman, a lactating woman or a woman of childbearing potential who is attempting to become pregnant.